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UFLEX LIMITED MOLDING DIVISION

PRODUCT SPECIFICATION

Doc. No. : UFL/FR/QA/068

Rev. No. : 00

Rev. Date : 24.04.2021

Product : 30mm Flip Top Cap

Material Cap : PPCP

Fitment Type : Snap On Fit

Masterbatch % : As per Shade Requirement

Product Code : FTC-30

Product Parameters

S no.	Test Name	Parameter	Standard
1	Cap Dimension Analysis	Orifice Size	3.00±0.20mm 5.00±0.20mm
		Cap Height	21.50±0.30mm
		Top OD	29.10±0.30mm
		Bottom OD	29.00±0.30mm
		Thread Dia (If App.)	NA
		Weight	3.75±0.20gm
2	Dispensing Orifice	Variable dispensing orifice as per requirement	3.00mm 5.00mm
3	Leakage Test	Assembled Cap and Tube dipped in water and 2~2.5 bar of Air pressure applied at the tube open end with a conical air nozzle	No Air leakage
4	Visual Surface Finish	-	Gloss Surface Matte Surface
5	Food and Pharmaceutical Usage	-	Certified Food and Pharmaceutical grade raw material
6	Packing	-	As per customer requirement